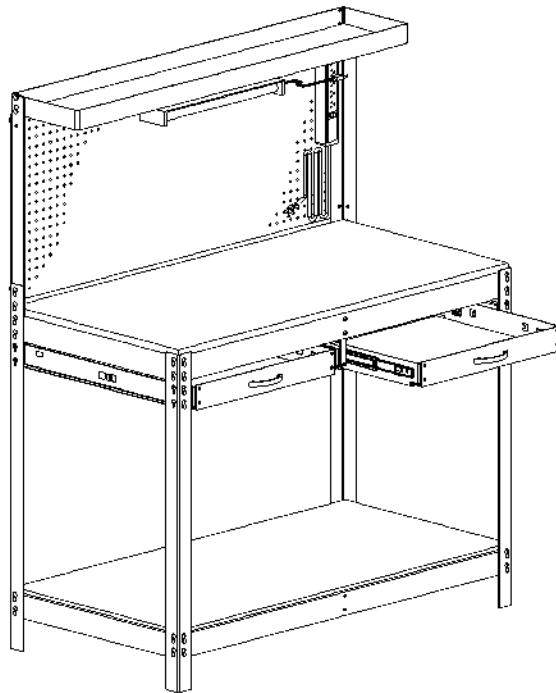




Assembly Instructions Workbench



Model: GRB 7560

Dimensions ~~24~~ 24
24 48 60

For Instruction Assistance

 **(800) 637-9508**

WEEKDAYS: 8:00 a.m. - 5:00 p.m. Pacific Standard Time

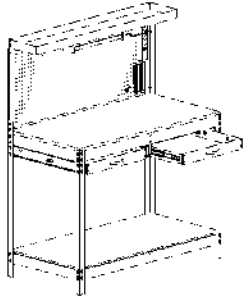
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www.theshelvingstore.com

Gorilla Rack Products is a division of
Rapid Rack Industries, Inc.
14421 Bonelli Street
City of Industry, CA 91746

MODEL GRB 7560

WORKBENCH



Please read and follow instructions to avoid injuries.

Tool required:

- Rubber Mallet / Hammer
- Flat Screw Driver
- Phillips Head Screw Driver
- Drill and 1/8" Drill Bit

CONGRATULATIONS!

You have just purchased a superior quality Gorilla Rack Product!

At Gorilla Rack, we pride ourselves in supplying our customers with a superior quality product. If you require any assistance in assembly or there are any imperfections in our product, we need to know. Please call us as a consumer, we make a difference in improved services and innovations. All our products have a limited lifetime warranty as shown in the instructions.

Please contact us toll free at:

1-800-637-9508 (available for US and Canadian customers only)

Monday through Friday

9 A.M. to 5 P.M. Pacific Time

To better service you, please have available the Model Number and the Tracking Number located on the side of the packaging for your customer service representative.

WARRANTY

LIFETIME LIMITED WARRANTY

This Gorilla Rack product (exclusive of shelves) is warranted to the original purchaser against defects in material and workmanship. If there are failures of product, Rapid Rack will, without charge and upon proof of purchase, repair/replace at our own discretion. Warranty void if product is subject to misuse, abuse, alteration, improper assembly, accident, if used for other than designated purpose or if load capacities are exceeded. This warranty is not transferable and does not cover chipping, cracking, scratches, rust, dents, or other damage to finish or surface of the product. Responsibility of Rapid Rack Industries Inc., is limited to repair or replacement of product. Rapid Rack Industries Inc. is not responsible for consequential, incidental, or other damages or losses resulting from product failure. THIS WARRANTY INCLUDES NO OTHER WARRANTIES. SEE THE LIMITED WARRANTY CARD FOR DETAILS.

SEE LIMITED WARRANTY CARD FOR DETAILS.

DAMAGE, SCABBING, AND WEAR ARE NOT COVERED BY THIS WARRANTY.

IN THE EVENT OF A PRODUCT FAILURE, RETURN PRODUCT TO RAPID RACK INDUSTRIES, INC., 14421 BONELLI STREET, CITY OF

INDUSTRY, CA 91746.

TIPS

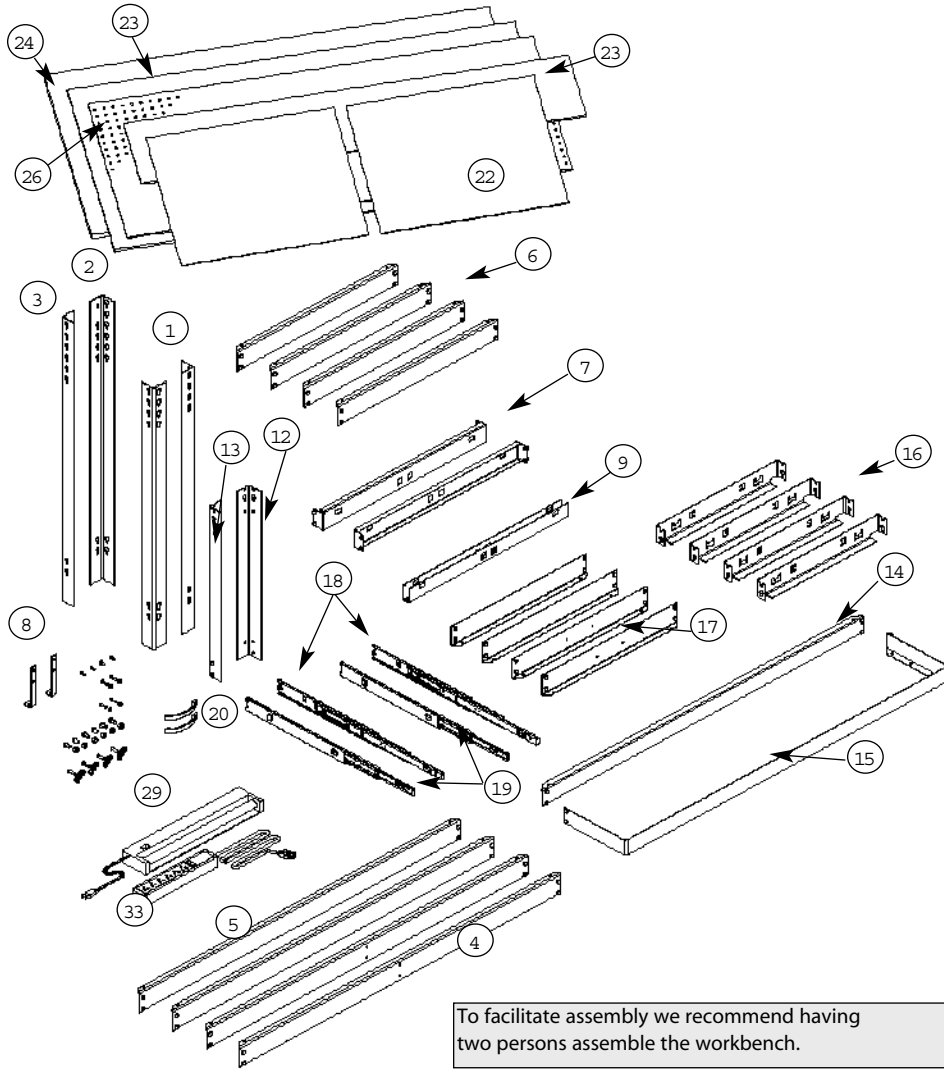
1. Group similar size parts together before starting your assembly.
2. Use a type of lubricant to ease the joining of the angle posts and base.
3. Use a cloth or wood block to protect the surface finish of the product when using a hammer.
4. Rivets must seat at the bottom of the keyhole slot. Hit the flat section of the hammer.
5. Assemble the unit on a sturdy and level surface. Avoid assembly on carpet.
6. Heavier and bulkier items should be stored on the lower shelf.

ATTENTION

This unit is not recommended for outdoor use. The particle board decks should be sealed with a water proof sealant or paint when used in a high humidity environment to prevent mold.

PARTS OVERVIEW

WORKBENCH



To facilitate assembly we recommend having two persons assemble the workbench.

Item	Description	Qty.	Item	Description	Qty.
1	8" Front Antlg Post	2	18	Draw Glide Rtg	2
2	9" Back brw Rtg Antlg Post	1	19	Draw Glide left	2
3	9" Back brw lft Antlg Post	1	20	Draw hndle	2
4	40" Level Dute Rivet Beam	2	21	Draw hndle Screw	4
5	40" Bottom Dute Rivet Beam	2	22	Shlf Draw Board	2
6	24" Dute Rivet Beam	4	23	Shlf Board	1
7	24" Draw Mnt	2	24	Org Wrk Surface Board	1
8	Bracket	2	25	Org Bottom Shlf Board	1
9	Draw Channel	1	26	Back Peg Board	1
10	14" x 12" Ph Hd Screw	6	27	#04 x Slot Round Hl Screw	2
11	14" Nut	6	28	#07 Nut	2
12	23" 14" Top Rtg Antlg Post	1	29	Shlf lg	1
13	23" 14" Top lft Antlg Post	1	30	#20 Ph Hd Screw	2
14	40" Top Dute Rivet Beam	1	31	#2 Nut	2
15	Shlf	1	32	Wdr	4
16	16" Draw Bear Side	4	33	Power Strip	1
17	16" Draw Bear lft	4	34	#04 Ph Hd Screw	2
			35	#2 Nut	2

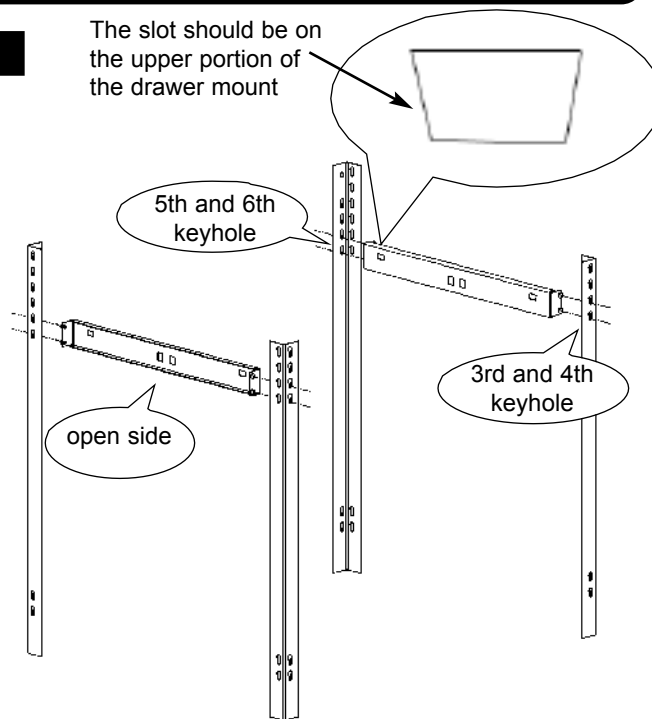
LEFT AND RIGHT END

WORKBENCH

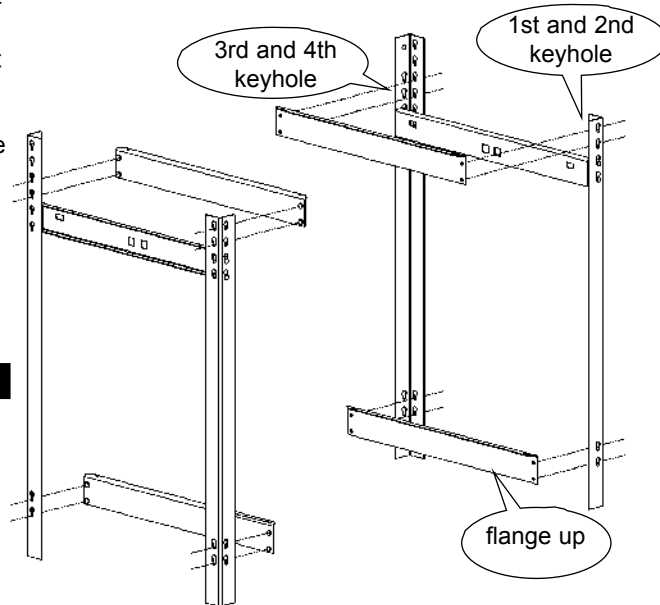
Left End

Step 1
Assemble a 36" Front Angle Post (Item 1) a 39" Back Lower Left Angle Post (Item 3) and a 24" Drawer Mount (Item 7). Be sure to assemble the Drawer Mount on to 3rd and 4th key hole of the Front Angle Post and the 5th and 6th key hole of the Back Lower Left Angle Post. Hit the Drawer Mount Firmly near the joints with a Rubber Mallet.

The slot should be on the upper portion of the drawer mount



Step 2
Assemble a 24" Double Rivet Beam (Item 6) to the bottom key holes of both Angle posts. Note: flange is up - refer to detail. Assemble an additional 24" Double Rivet Beam to the top key holes of the Front Angle Posts and the 3rd and 4th keyhole of the Back Lower Left Angle Post. Hit the beam firmly at the joints to lock pieces together.



Right End

Step 3
Repeat Step 1 using the 39" Back Lower Right Angle Post (Item 2)

Repeat Step 2

At this point you should have the Right and Left End assembled.

Back Cross Beams**Step 4**

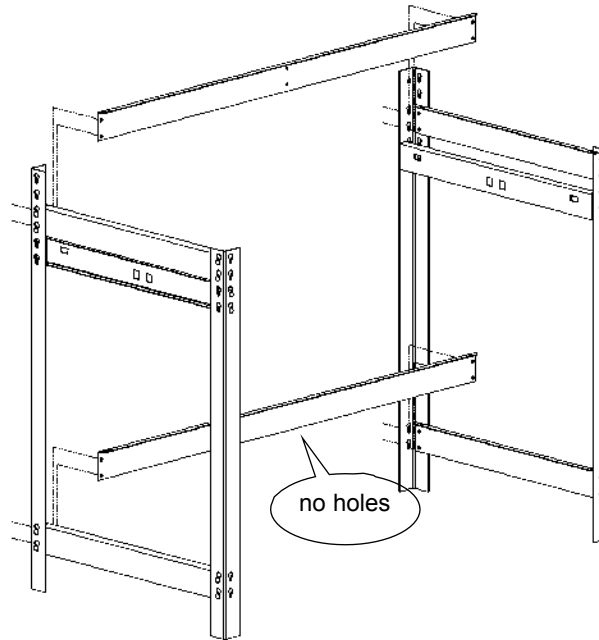
Assemble a 48" Bottom Double Rivet Beam (Item 5) to the bottom key holes of the Left End and Right End. Be sure the flange is up. Hit the beam close to the joint to lock in place.

Note: the Bottom Double Rivet Beam does not have holes.

Step 5

Assemble a 48" Mid-Level Double Rivet Beam (Item 4) to the 3rd and 4th key holes of the back Left End and Right End. Hit the beam close to the joints to lock in place.

Note: the Mid Level Double Rivet Beam has two holes in the middle.

**Front Cross Beams****Step 6**

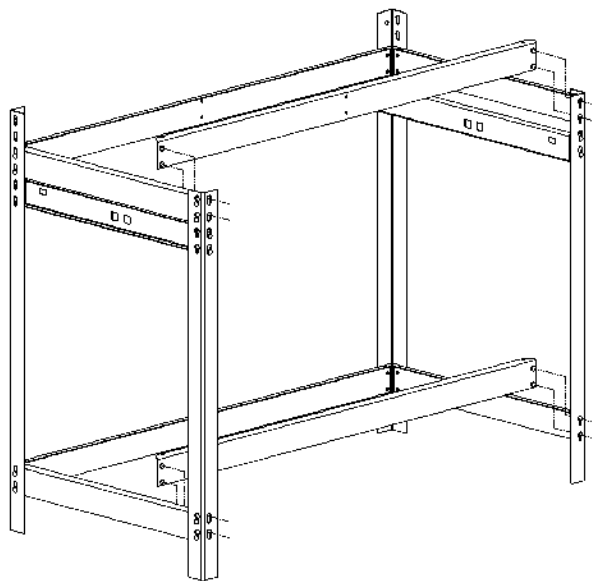
Assemble a 48" Bottom Double Rivet Beam (Item 5) to the bottom key holes of the front Left End and Right End. Be sure the flange is up. Hit the beam close to the joint to lock in place.

Note: the Bottom Double Rivet Beam does not have holes.

Step 7

Assemble a 48" Mid-Level Double Rivet Beam (Item 4) to the 3rd and 4th key holes of the front Left End and Right End. Hit the beam close to the joint to lock in place.

Note: the Mid Level Double Rivet Beam has two holes in the middle.

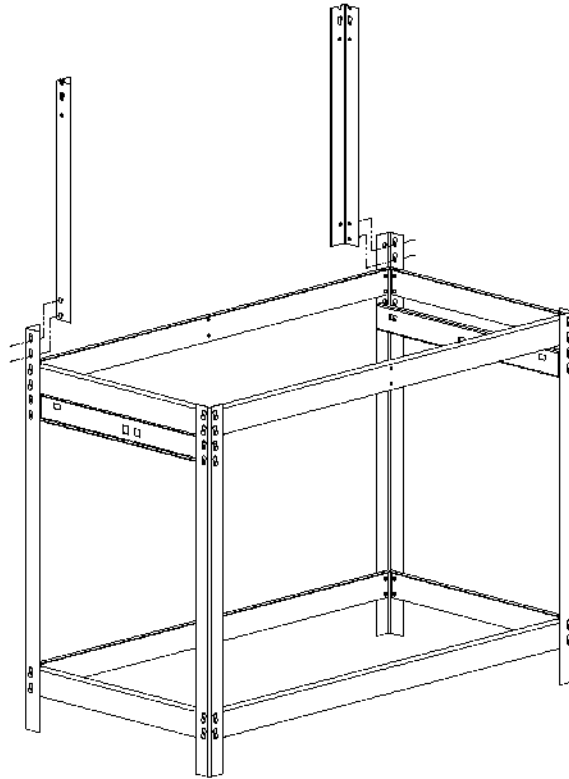


Top Left Angle Post**Step 8**

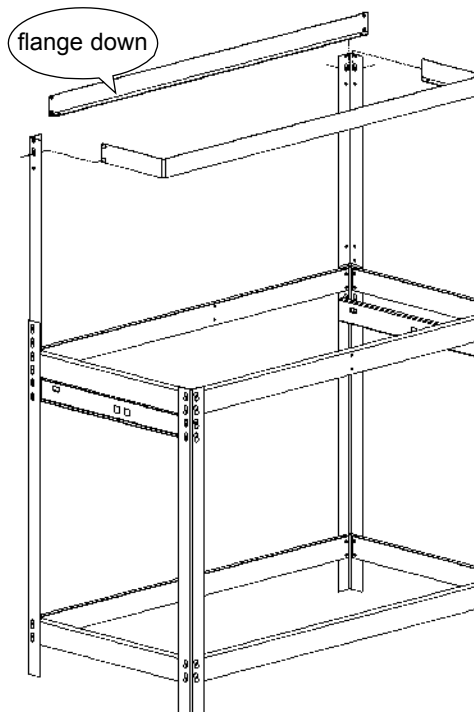
Assemble the Top Left Angle Post (Item 13) to the Base Assembly. Make sure the bottom rivets are facing to the left and not the back. Hit the top of the Left Angle Post to drive the rivets in to Key holes.

Top Right Angle Post**Step 9**

Assemble the Top Right Angle Post (Item 12) to the Base Assembly. Make sure the bottom rivets are facing to the right and not the back. Hit the top of the Right Angle Post to lock pieces together.

**Top Double Rivet Beam****Step 10**

Assemble the 48" Top Double Rivet Beam (Item 14) to the back top key holes of Top Right and Left Angle Posts. Make sure the flange is down. Hit the beam near the joints to lock pieces together.

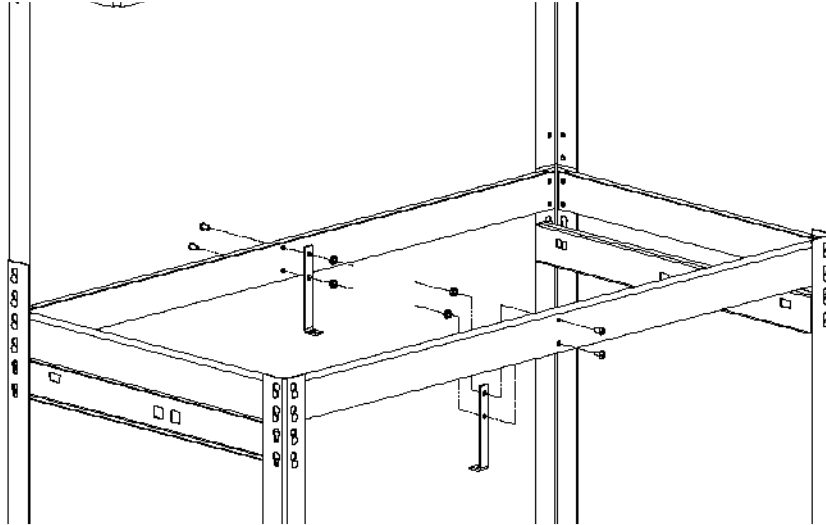
**Shelf Assembly****Step 11**

Assemble the Shelf with flange down (Item 15) to the side top key holes of Top Right and Left Angle Posts. Make sure the flange is down. Hit the shelf near the joints to lock pieces together.

"L" Bracket

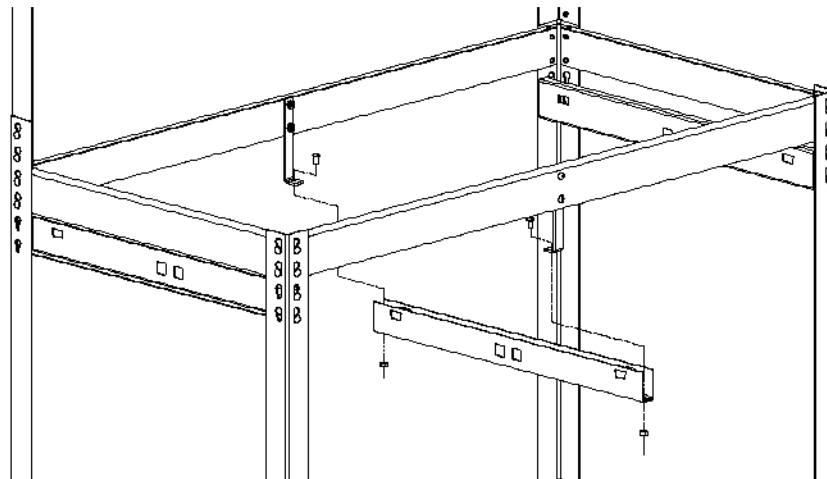
Step 12

Assemble an "L" Bracket (Item 8) to the Drawer Channel (Item 9). Fasten the pieces together with the 1/4"-20 x 1/2" Phil Head Screw (Item 10) and 1/4"-20 Nut (Item 11). Refer to detail.

**Drawer Channel**

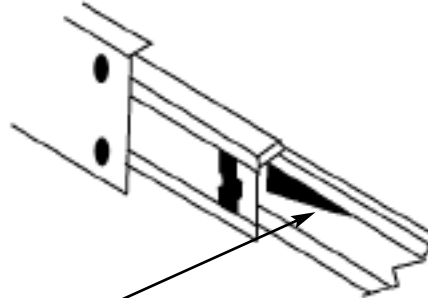
Step 13

Assemble the Drawer Channel Assembly to the "L" brackets on the Base. Align the Holes and Fasten the pieces together with the 1/4"-20 x 1/2" Phil Head Screw (Item 10) and 1/4"-20 Nut (Item 11).

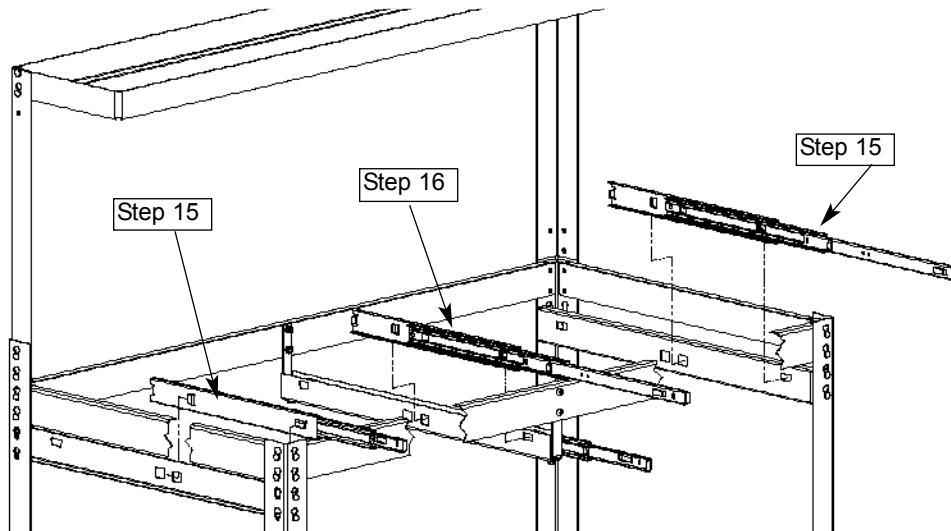


Glide

Step 14
The Drawer Glides (Item 18 and 19) must be disassembled to separate the glide mount channel and inner channel slide. Fully extend a drawer glide and press the black release lever on the third section to detach the slide.



Hold Lever Down
and Pull

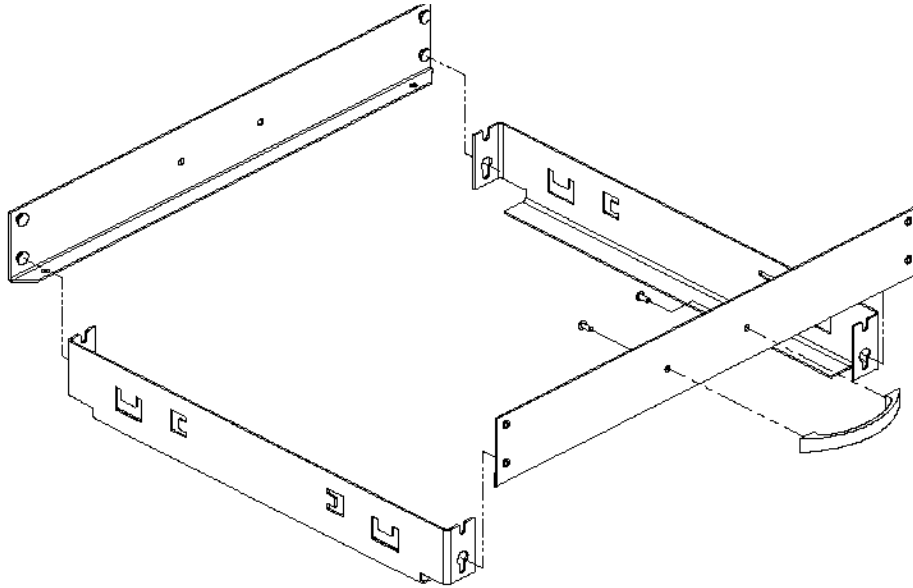


Glide to Drawer Mount

Step 15
Assemble the glide mount channel to the Drawer mount (item 7) on the base assembly. Push in and back to lock the pieces together. Refer to the detail for the proper holes.
Repeat the assembly for the remaining glide mount channel (Right or Left).
Repeat Step 7 for the second set of drawer mounts.

Glide to Drawer Channel

Step 16
Assemble the glide mount channel to the Drawer Channel (item 9) on the base assembly. Push in and back to lock the pieces together. Refer to the detail for the proper holes.
Repeat the assembly for the remaining glide mount channel (Right or Left).



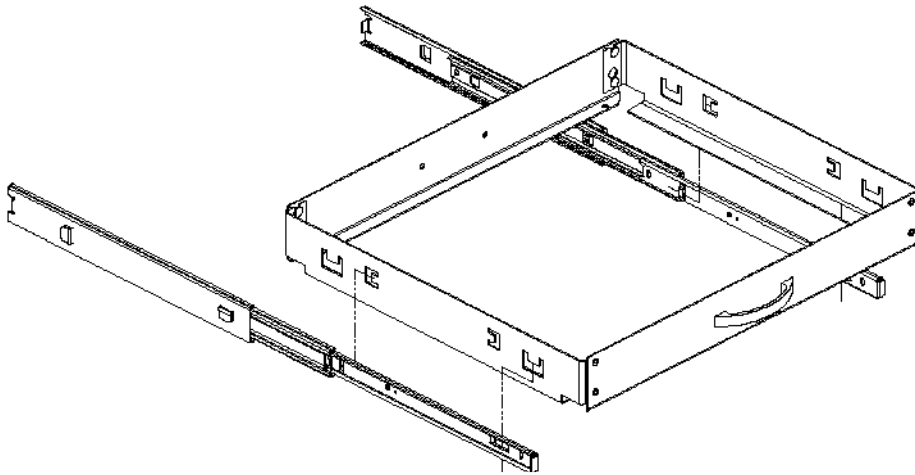
Drawer

Step 17

Assemble two 18" Drawer Beam Sides (Item 16) with two 18" Drawer Beam with Holes (Item 17). Make sure that the all flanges are down. Assemble one piece at a time and hit the corner joints to lock into place.

Step 18

Assemble the Drawer Handle (Item 20) with the Drawer Handle Screws (Item 21) which come packaged together. Align handle to holes on the drawer and fasten the screws.



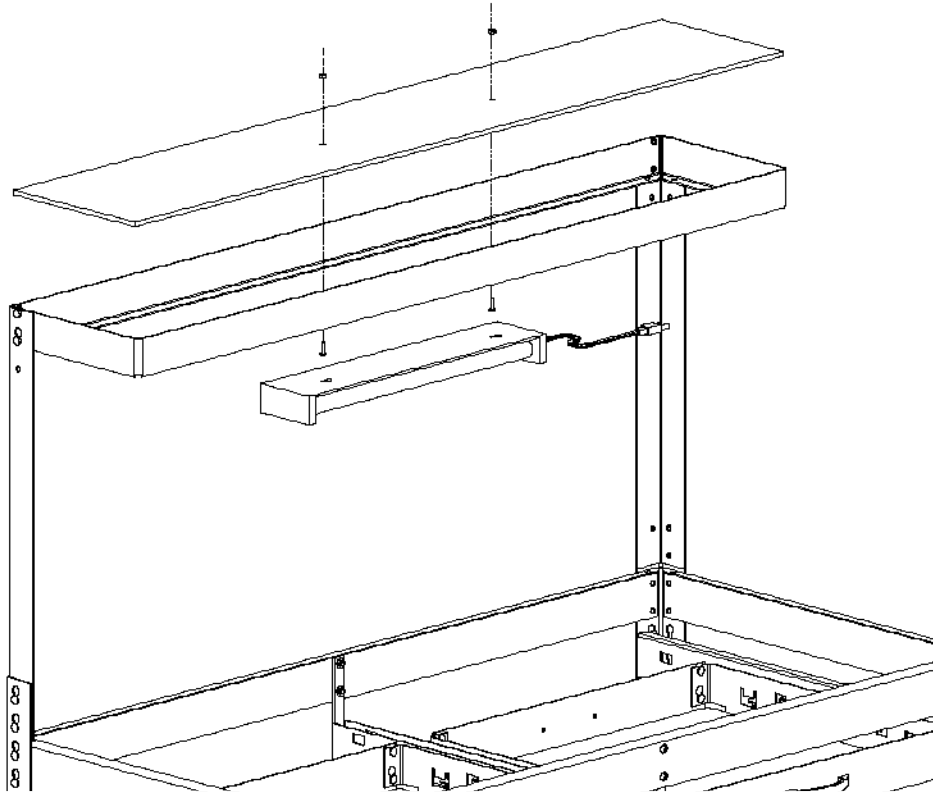
Drawer Glides

Step 19

Assemble the inner glide slide which was disassembled in step 14 to the 18" Drawer Beam Sides (Item 16). Push in and back.

Step 20

Place the Small Drawer Board (Item 22) into place.



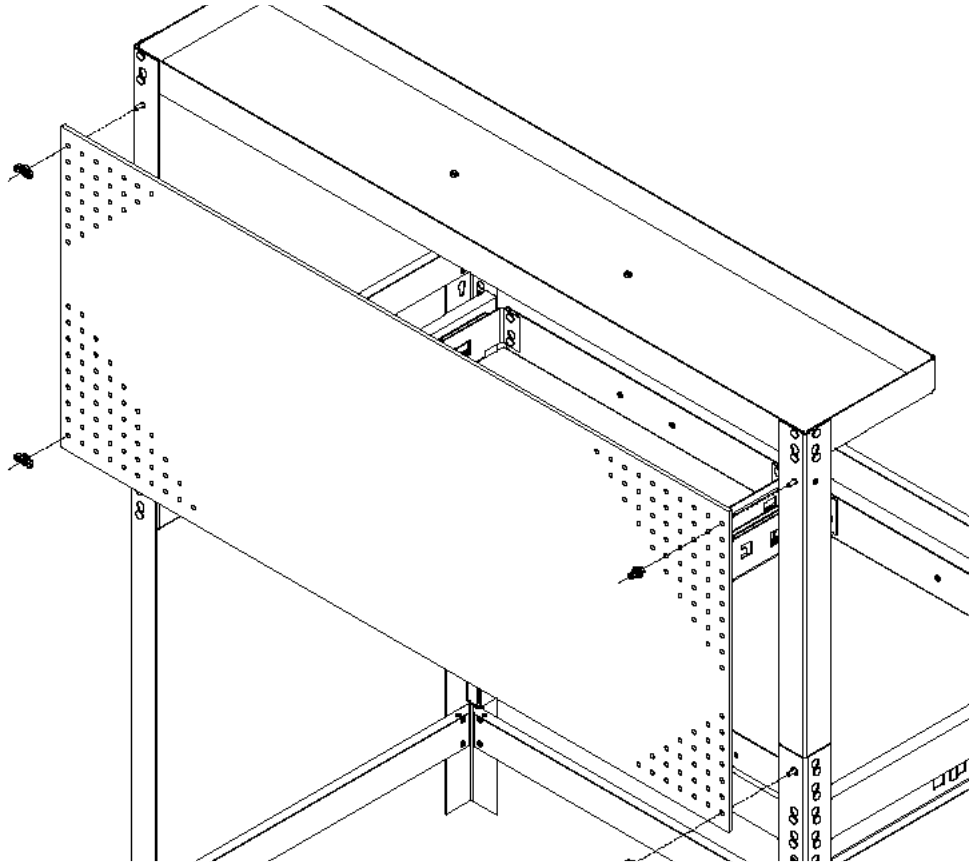
Shelf Board

Step 21
 Measure the holes of the Shelf Light center to center. Mark the shelf board in the center and drill two holes with a 1/8" drill bit. Place the Shelf Board (Item 23) into place.

Shelf Light

Step 22
 Place two #6-32x 5/8" Phil Head screws (Item 30) through the bottom of the shelf. Add a washer (item 32) and a #6-32 Nut (item 31) do not tighten. Add the Shelf Light (Item 29) by aligning the screw through the slots and slide it to the narrow end. At this point fasten it tighter from the nut.

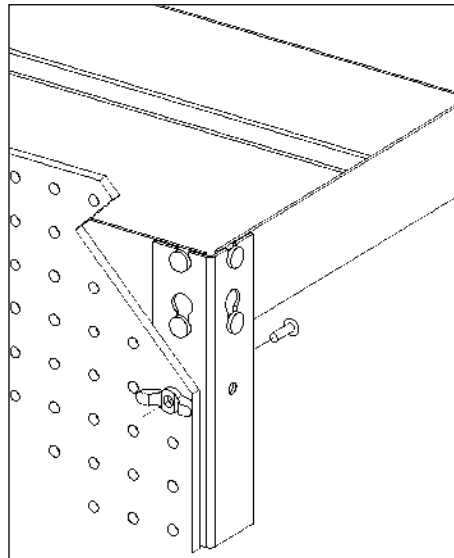
The power cord of the Shelf Light pulls out of the casing. Be sure to grip the light and pull the cord with some force. The maximum length is 3 feet.



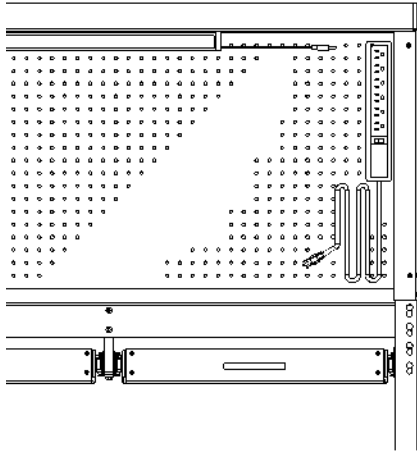
Back Peg Board

Step 23

Secure the Peg Board (Item 26) to the back of the frame aligning the keyholes with the board and placing a #10-24 x 5/8" Slot Round Head Screw (Item 27) through the board and peg board and securing the screw with a wing nut (Item 28). Start with the two top holes working yourself to the bottom holes.



POWER CORD ASSEMBLY

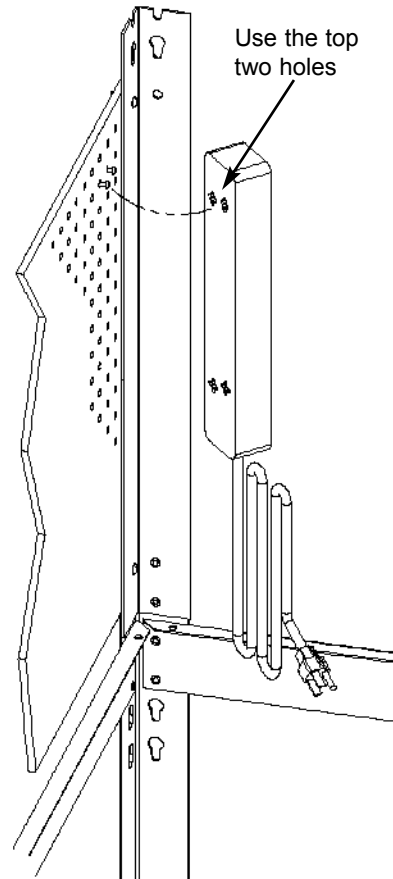


Step 25

Measure two holes center to center on the power cord and drill holes if necessary with a 1/8" drill bit.

The Power Strip may be assembled by placing two screws (Item 34) through the peg board, add a washer (Item 32) and nut (item 35) from the back side of the peg board to each screw. Align the two holes of the power cord to the heads of the screws on the pegboard and secure by tightening the nut.

WORKBENCH



BOARD ASSEMBLIES

Step 25

Place the 3/8" Large Bottom Shelf Board (Item 25) into place. Make sure it is the right thickness of 3/8".

Step 26

Place the 3/4" Large Work Surface Board (Item 24) into place. Make sure it is the right thickness of 3/4".

